

## **Mounting Instructions:**

1. To begin, roll auger in direction of travel until outer end flight start is at high noon.
2. Place first Grain Grabber on auger tube midpoint between flight start and second auger flight. The Grain Grabber is situated perpendicular to the direction of the auger, and is designed with a curve which fits snug against the auger tube.
3. Mark hole placements. Drill four holes with the drill bit, *included in your kit*, to ensure that the self tapping screws will hold tight. Attach Grain Grabber with the self-tapping bolts *included in your kit*. Each Grabber will then be attached at the high noon position for a safer installation process.
4. To install the second Grain Grabber, turn the auger in the opposite direction of travel, (towards the combine) one-quarter turn. Repeat step 3, yet the placement will be the midpoint of the second and third flights.
5. To install the third Grain Grabber, turn the auger in the opposite direction of travel, (towards the combine) again one-quarter turn. Repeat step 3, yet the placement will be the midpoint of the third and fourth flights.
6. To install the fourth Grain Grabber (for 25' and 30' heads only) turn the auger in the opposite direction of travel, (towards the combine) again one-quarter turn. Repeat step 3, yet the placement will be the midpoint of the fourth and fifth flight.
7. To install the fifth Grain Grabber (for 30' heads only) turn the auger in the opposite direction of travel, (towards the combine) again one-quarter turn. Repeat step 3, yet the placement will be the midpoint of the fifth and sixth flight.

**In short, each additional Grain Grabber will be installed after a one-quarter turn of the auger in the opposite direction of travel.**

**NOTE: We recommend you mark and confirm the location of all Grain Grabbers before installation.**

\*Please note that the Grain Grabber flyer has Grain Grabbers mounted in a single line on auger tube for ease of viewing.

Customer service is available at (419) 272-2680.  
Monday thru Friday 8am till 3pm EST  
Saturday 8am till Noon EST

**Revised 9/10/07**